

DRAWING COMPOUNDS

Shur Draw® 1235

Heavy Duty Water Soluble Metalworking Fluid

Neat or Diluted

Shur Draw® 1235 is a heavy duty water soluble oil which can be used neat or diluted with water appropriate to the part being stamped or drawn.

Versatile

This versatile product can also be used as a coolant for surface grinding, cutting, drilling and other milling operations including CNC machining operations.

Exceptional Lubricating Properties

A combination of emulsifiers and stabilized chlorinated additives that possess exceptional lubricating properties under boundary and extreme pressure conditions.

Corrosion Protection

Shur Draw® 1235 contains rust inhibitors imparting good rust protection to ferrous metals and machine parts.

Technical Data

appearance	brown liquid
odor	slight oil odor
specific gravity	0.998
foaming tendency	slight
solubility	oil or water
normal working conc.	neat to 1:40
normal working temp.	ambient
pH @ normal working conc.	8.5 - 9.5

Application Rates

Light drawing or stamping	3 - 6%
Medium drawing or stamping	5 - 15%
Heavy drawing or stamping	20% to neat

Packaging Options

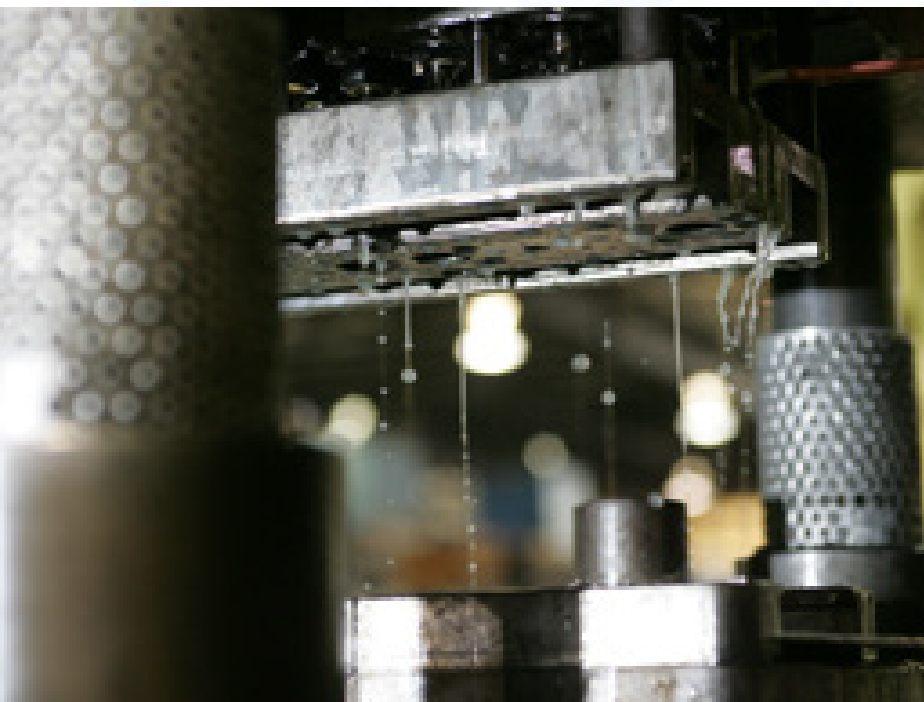
5 gallon pail
55 gallon drum
330 gallon tote tanks

Other Available TLS Products

Shur Draw® 420
Heavy-Duty semi-synthetic drawing compound

Shur Cool® 4045
Heavy-duty semisynthetic metalworking fluid

.Shur Cool® 5010
Full synthetic coolant for grinding, milling, drilling and other metalworking operations



T & SPECIALTY
Chemicals for Industry

300 AIR PARK ROAD · TUPELO, MISSISSIPPI 38801
662.842.8143 · FAX: 662.842.8583 · 800.882.5966
WWW.TLSPECIALTY.COM · SUPPORT@TLSPECIALTY.COM