

## DRAWING COMPOUNDS

# Shur Draw® 1216M

### Neat or Diluted

Shur Draw® 1216M is a water soluble drawing compound which can be used neat or diluted with water.

### Corrosion Protection

Shur Draw® 1216M is formulated with extreme pressure additives for good tool life and finish; also contains inhibitors to protect machine tools and parts against corrosion.

### Versatile

This versatile product is also used as a coolant for surface grinding, cutting, drilling and other milling operations including CNC machining operations.

### Benefits

safe on all ferrous, copper, brass and aluminum alloys  
improves tool life excellent corrosion protection

#### Technical Data

|                           |                 |
|---------------------------|-----------------|
| appearance                | brown liquid    |
| odor                      | slight oil odor |
| specific gravity          | 0.998           |
| foaming tendency          | slight          |
| solubility                | oil or water    |
| normal working conc.      | neat to 1:40    |
| normal working temp.      | ambient         |
| pH @ normal working conc. | 8.5 - 9.5       |

#### Application Rates

|                            |             |
|----------------------------|-------------|
| Light drawing or stamping  | 3 - 6%      |
| Medium drawing or stamping | 5 - 15%     |
| Heavy drawing or stamping  | 20% to neat |

#### Packaging Options

5 gallon pail  
55 gallon drum  
330 gallon tote tanks

#### Other Available TLS Products

Shur Draw® 420  
Heavy-Duty semi-synthetic drawing compound

Shur Cut® 429  
Soluble oil for most cutting and milling operations

Shur Cool® 3830  
Non-foaming full synthetic coolant for grinding, milling, drilling and other metalworking operations.



**T & SPECIALTY**  
Chemicals for Industry